

NW

Nancy White

Machine Operator

Machine operator with 7 years running CNC mills, lathes, and high-speed packaging lines in food and metals plants. Comfortable reading blueprints, setting offsets, and troubleshooting PLC faults on the floor. Strong record of holding tight tolerances while keeping scrap under 2%.

PROFESSIONAL EXPERIENCE

CNC MACHINE OPERATOR II | HALVERSON PRECISION WORKS, CEDAR RAPIDS, IA

2021 – PRESENT

- Run 3 Haas VF-4 mills and a Mazak QT-200 lathe across two shifts, holding parts to $\pm 0.0005"$ on aerospace brackets
- Cut average cycle time from 14 to 9 minutes on a recurring valve body job by reworking tool paths with the programmer
- Trained 6 new operators on setup, edge-finding, and offset entry, all of them cleared probation
- Track scrap weekly and post root causes on the team board, holding the cell under 1.8% rejected parts
- Run first-piece inspection with calipers, micrometers, and a Mitutoyo height gauge before sign-off

PRODUCTION MACHINE OPERATOR | GREATLAKES FOODS PACKAGING, DAVENPORT, IA

2018 – 2021

- Operated 4 form-fill-seal lines packing frozen entrees at 110 units per minute
- Cleared jams and changed film rolls during shift, kept line uptime above 92% on graveyard
- Logged sanitation, weight checks, and metal detector tests every 2 hours per HACCP plan
- Helped engineering swap heat sealers during a \$48,000 retrofit with no missed production days

EDUCATION

AAS, Machine Tool Technology, Kirkwood Community College, 2018

OSHA 10-Hour General Industry, 2022

Forklift Certified (Class IV & V), 2019

CONTACT INFORMATION

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KEY SKILLS

- CNC mill & lathe setup (Haas, Mazak, Fanuc controls)
- G-code editing and offset adjustment
- Blueprint and GD&T reading
- Micrometers, calipers, height gauges, bore mics
- Preventive maintenance and lockout/tagout
- PLC fault troubleshooting (Allen-Bradley)
- SPC charting and scrap reporting
- 5S and lean manufacturing
- HACCP and food-safe handling
- Forklift and pallet jack operation