

Gregory Morris

Welder

AWS-certified welder with 8 years across structural, pipe, and pressure vessel work. Strong on TIG and GTAW for stainless and carbon steel, with a 96% first-pass X-ray rate on the last 200 joints inspected. Comfortable reading ISO drawings, WPS sheets, and running rod ovens on long shutdown jobs.

CONTACT INFORMATION



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Tulsa, OK 12345

EDUCATION

Welding Technology Certificate,
Tulsa Tech, 2016

AWS Certified Welder, plate and
pipe (current)

ASME Section IX qualifications:
GTAW, SMAW, FCAW

KEY SKILLS

- GTAW (TIG) on stainless, carbon, and aluminum
- SMAW with low-hydrogen rod, 6010/7018
- FCAW dual shield and self-shielded
- 6G pipe, all positions 1G-6G
- Blueprint and ISO drawing reading
- WPS and PQR interpretation
- Rod oven and consumable control
- Plasma cutting, oxy-fuel, track torch
- Confined space and fall protection trained

PROFESSIONAL EXPERIENCE

Combination Welder | Ironhill Fabrication and Mechanical, Tulsa, OK 2021 – Present

- Run 6G pipe welds on Sch 80 carbon and 316L stainless for refinery shutdown projects, hitting a first-time X-ray pass rate of 96% across 217 joints in 2023.
- Set up and weld pressure vessel shells using GTAW root with FCAW fill and cap, working to ASME Section IX procedures.
- Trained 4 helpers on rod control, joint prep, and oven handling; two were promoted to journeyman within 18 months.
- Read isometric drawings to lay out spool work, cutting rework on a 14-line piping package by roughly a third.
- Maintain a clean cert log across SMAW, GTAW, and FCAW on plate and pipe positions 1G through 6G.

Structural Welder | Bluestem Steel Erectors, Wichita, KS 2018 – 2021

- Welded moment connections, beam splices, and column base plates on 4-story commercial frames using FCAW dual shield.
- Passed AWS D1.1 3G and 4G plate tests on first attempt and re-certed annually.
- Worked off swing stages and man-lifts to 80 feet with no recordable safety incidents over 3 years.
- Helped layout crew square and shim 62 columns on a hospital expansion ahead of schedule.

Welder Helper / Fitter | Prairie Tank Works, Enid, OK 2016 – 2018

- Fit and tacked storage tank shells from 20 to 60 ft diameter for ag and oilfield clients.
- Ran SMAW root and hot pass on API 650 floor seams under journeyman supervision.
- Cut and beveled plate on track torch and plasma to within 1/16 in tolerance.