

Virginia Campbell

Welder

Master welder and CWI with 22 years across petrochem, LNG, and shipyard work. Carry a current AWS Certified Welding Inspector ticket plus 6G in GTAW, SMAW, and FCAW on carbon, stainless, and Inconel. Have led weld crews of up to 18 on Gulf Coast turnarounds.

CONTACT INFORMATION

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EDUCATION

- AAS, Welding and Metallurgy, Mississippi Gulf Coast Community College, 2003
- AWS Certified Welding Inspector (CWI), current
- ASME Section IX, API 1104, AWS D1.1 qualifications, current
- NACE Coating Inspector Level 1

KEY SKILLS

- Crew leadership on shutdowns and new builds
- WPS and PQR development to ASME Section IX
- GTAW, SMAW, FCAW on carbon, stainless, duplex, Inconel
- API 1104 pipeline welding
- AWS D1.1 structural welding
- Visual inspection, RT and UT review
- Heat treat and preheat planning
- Turnaround scheduling and weld-out sequencing
- Client and third-party inspector relations
- Mentoring and CWI exam coaching

PROFESSIONAL EXPERIENCE

Welding Foreman / CWI | Gulfstream Industrial Contractors, Beaumont, TX 2019 – Present

- Lead crews of 12 to 18 welders and fitters on refinery and ethylene unit turnarounds, hitting a 94% first-time NDE acceptance rate across roughly 3,800 joints in 2023.
- Write and qualify WPS and PQR documents to ASME Section IX for carbon, 316L, duplex, and Inconel 625 service.
- Run QC walkdowns with client inspectors, closing punch lists averaging 41 items in under 5 days.
- Cut weld-out hours on a \$14M crude unit revamp by sequencing buttering passes earlier in the schedule.
- Mentor 6 journeymen through CWI prep, with 4 passing on the first attempt.

Lead Pipe Welder | Magnolia Pipeline Services, Lake Charles, LA 2012 – 2019

- Welded mainline and station piping on natural gas projects from 8 in to 36 in diameter.
- Held API 1104 down-hand and up-hill certifications across multiple operators.
- Trained and tested 23 welders during peak construction seasons.
- Ran TIG-root and stick fill on compressor station piping with zero cutout joints over 11 months.
- Liaised with X-ray crews to keep day-shift production moving.

Pipe and Structural Welder | Anchor Bay Shipworks, Mobile, AL 2006 – 2012

- Welded ABS-class hull structure and ballast piping on offshore supply vessels.
- Ran SMAW and FCAW vertical-up on bulkhead seams and brackets.
- Held NAVSEA Tech Pub 248 certifications for non-nuclear surface ship work.
- Worked rotating 7/12 shifts on tight delivery windows for two new builds.

Welder | Coastal Steel Fabricators, Pascagoula, MS 2003 – 2006

- Fit and welded barge sections and miscellaneous steel for marine clients.
- Earned AWS D1.1 all-position plate certifications.
- Cross-trained on overhead crane operation and rigging.