

ALICIA WARNOCK

Production Manager

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PROFILE

Production Supervisor with 4 years on the floor in food and beverage packaging, promoted from line lead. Comfortable running a shift of 25 to 30, holding a pre-shift huddle, and keeping the line moving when the changeover goes sideways.

KEY SKILLS

- High-speed bottling line supervision
- Changeover reduction and quick tooling swaps
- Line efficiency and throughput tracking
- Downtime logging and root cause coding
- Pre-shift huddles and shift handoff
- Clean-in-place and sanitation verification
- Lockout/tagout and workplace safety compliance
- Good manufacturing practices and food safety basics
- Operator training and cross-training
- Attendance tracking and corrective action
- 5S and basic Lean tools
- Microsoft Excel and shift reporting

PROFESSIONAL EXPERIENCE

Production Supervisor, 2nd Shift

Northgate Beverage Co., Fort Wayne, IN | 2022 - Present

- Supervise 27 hourly across filling, capping, and case pack on two high-speed bottling lines.
- Hit an average line efficiency of 82% against a plant target of 78% over the last four quarters.
- Run daily shift handoff with 1st and 3rd shift leads, log downtime causes in the plant tracking system.
- Rewrote the changeover checklist for the small-format line, took average changeover from about 55 to 38 minutes.
- Handle first-step corrective action, attendance tracking, and vacation coverage for the shift.

Line Lead

Northgate Beverage Co., Fort Wayne, IN | 2021 - 2022

- Led a 6-person crew on the 500ml line, ran startup, sanitation verification, and quality checks.
- Trained new operators on clean-in-place procedure and lockout/tagout.
- Filled in as acting supervisor on off shifts and weekends.

EDUCATION

Associate of Applied Science, Industrial Technology, Ivy Tech Community College, Fort Wayne, IN, 2021

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30-hour general industry safety training, 2022

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Forklift operator training, sit-down and reach, 2021

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